

4123: 1-7-02 Floors and pits.

(A) General requirements.

- (1) All floors and pits where molten metal is handled shall be kept free from puddles of liquid.
- (2) Floors adjoining industrial tracks at the cross-over point shall be approximately flush with the top of the track rails.
- (3) Pig holes in the floor shall be guarded. Pig molds and receiving stations for excess molten metal from ladles shall be located in such a manner as to maintain a clear passageway.

(B) Ladle pits.

- (1) Pits for metal and slag ladles at melting equipment shall be kept clean and dry.
- (2) Ladle pits shall have no less than one foot of clearance over the greatest overall dimension of the ladle.
- (3) Employees shall not be required to be in pits used for metal or slag ladles while metal or slag is being poured into the ladle.

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