Appendix to Rule 4123:1-3-16

DECOMPRESSION TABLES

Explanation:

The decompression tables are computed for working chamber pressures from zero to fourteen pounds, and from fourteen to fifty pounds per square inch gauge inclusive by two-pound increments and for exposure times for each pressure extending from one-half to over eight hours inclusive. Decompressions will be conducted by two or more stages with a maximum of four stages, the latter for a working chamber pressure of forty pounds per square inch gauge or over.

Stage 1 consists of a reduction in ambient pressure ranging from ten to a maximum of sixteen pounds per square inch, but in no instance will the pressure be reduced below four pounds at the end of stage one. This reduction in pressure in stage one will always take place at a rate not greater than five pounds per minute.

Further reduction in pressure will take place during stage two and subsequent stages as required at a slower rate, but in no event at a rate greater than one pound per minute.

Decompression Table No. 1 indicates in the body of the table the total decompression time in minutes for various combinations of working chamber pressure and exposure time.

Decompression Table No. 2 indicates for the same various combinations of working chamber pressure and exposure time the following:

- a. The number of stages required;
- b. The reduction in pressure and the terminal pressure for each required stage;
- c. The time in minutes through which the reduction in pressure is accomplished for each required stage; and
- d. The pressure reduction rate in minutes per pound for each required stage.

IMPORTANT NOTE: The Pressure Reduction in Each Stage is Accomplished at a Uniform Rate. Do Not Interpolate Between Values Shown on the Tables. Use the Next Higher Value of Working Chamber Pressure or Exposure Time Should the Actual Working Chamber Pressure or the Actual Exposure Time, Respectively, Fall Between Those for Which Calculated Values Are Shown in the Body of the Tables.

Appendix to Rule 4123:1-3-16

EXAMPLES

Examp	le	No.	1:

4 hours working period at 20 pounds gauge.

Decompression Table No. 1:

Decompression Table No. 2:

Stage 1: Reduce pressure from 20 pounds to 4 pounds at the uniform rate of 5 pounds per minute.

Elapsed time stage 1: $\frac{16}{5}$ 3 minutes.

Stage 2 (final stage): Reduce pressure at a uniform rate from 4 pounds to 0-pound gauge over a period of 40 minutes.

Rate - 0.10 pound per minute or 10 minutes per pound.

Stage 2 (final) elapsed time 40 minutes.

Example No. 2:

5-hour working period at 24 pounds gauge.

Decompression Table No. 1:

Decompression Table No. 2:

Stage 1: Reduce pressure from 24 pounds to 8 pounds at the uniform rate of 5 pounds per minute.

Elapsed time stage 1: $\frac{16}{5}$ 3 minutes.

Stage 2: Reduce pressure at a uniform rate from 8 pounds to 4 pounds over a period of 4 minutes.

Rate - 1 pound per minute.

Elapsed time stage 2: 4 minutes.

Transfer men to special decompression chamber maintaining the 4-pound pressure during the transfer operation.

Stage 3 (final stage): In the special decompression chamber, reduce the pressure at a uniform rate from 4 pounds to 0-pound gauge over a period of 110 minutes.

Rate - 0.037 pound per minute or 27.5 minutes per pound.

Stage 3 (final) elapsed time 110 minutes.

DECOMPRESSION TABLE NO. 1—TOTAL DECOMPRESSION TIME

Work Pres	sure				Wor	Working Period Hours					
p.s.i.g.	1/2	1	1-1/2	2	3	4	5	6	7	8	Over 8
0-12	3	3	3	3	3	3	3	3	3	3	3
14	6	6	6	6	6	6	6	6	16	16	33
16	7	7	7	7	7	7	17	33	48	48	62
18	7	7	7	8	11	17	48	63	63	73	87
$20\dots$	7	7	8	15	15	43	63	73	83	103	113
$22\dots$	9	9	16	24	38	68	93	103	113	128	133
$24\dots$	11	12	23	27	52	92	117	122	127	137	151
26	13	14	29	34	69	104	126	141	142	142	163
28	15	23	31	41	98	127	143	153	153	165	183
30	17	28	38	62	105	143	165	168	178	188	204
$32\dots$	19	35	43	85	126	163	178	193	203	213	226
34	21	39	58	98	151	178	195	218	223	233	248
36	24	44	63	113	170	198	223	233	243	253	273
38	28	49	73	128	178	203	223	238	253	263	278
40	31	49	84	143	183	213	233	248	258	278	288
$42\dots$	37	56	102	144	189	215	245	260	263	268	293
44	43	64	118	154	199	234	254	264	269	269	293
46	44	74	139	171	214	244	269	274	289	299	318
48	51	89	144	189	229	269	299	309	319	319	
50	58	94	164	209	249	279	309	329		•••	• • •

DECOMPRESSION TABLE NO. 2

(Do not interpolate, use next higher value for conditions not computed.)

				De	ecompression	on Data	
Working Chamber Pressure p. s. i. g.	Working Period Hours	Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes
14	1/2	1	14	4	2	0.20	
14	1/2	2	4	0	4	1.00	6 6
	1	1	14	4	$\frac{4}{2}$	0.20	6
	1	$\overset{1}{2}$	4	0	4	1.00	6
	1-1/2	1	4 14	4	2	0.20	6
	1-1/2	2	4	0	4	1.00	6
	2	1	14	4	2	0.20	6
	4	2	4	0	4	1.00	6
	3	1	14	4	2	0.20	6
	0	$\overset{1}{2}$	4	0	4	1.00	6
	4	1	14	4	2	0.20	6
	3 ,,,,,,,,,	2	14	0	4	1.00	6
	5	1	14	4	2	0.20	6
	0	2	4	0	4	1.00	6
	6	1	14	4	$\frac{1}{2}$	0.20	v
	•	2	4	Ô	4	1.00	6
	7	1	14	4	$\overset{ au}{2}$	0.20	J
		$\overline{2}$	4	0	14	3.50	16
	8	1	14	4	2	0.20	
		$ar{2}$	4	0	14	3.50	16
	Over 8	1	14	4	2	0.20	_0
		$ar{2}$	4	0	30	7.50	32
16	1/2	1	16	4	3	0.20	
		2	4	0	4	1.00	7
	1	1	16	4	3	0.20	7
		2	4	0	4	1.00	7
	1-1/2	1	16	4	3	0.20	-
		2	4	0	4	1.00	7
	2	1	16	4	3	0.20	
		2	4	0	4	1.00	7
	3	1	16	4	3	0.20	
		2	4	0	4	1.00	7

	Working Period Hours			De	ecompressi	on Data	
Working Chamber Pressure p. s. i. g.		Stage No.	Press Reduce p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes
16	4	1	14	4	3	0.20	
		2	4	0	4	1.00	7
	5	1	14	4	3	0.20	7
		2	4	0	4	3.50	17
	6	1	14	4	3	0.20	
		2	4	0	30	7.50	33
	7	1	14	4	3	0.20	
		2	4	0	45	11.25	48
	8	1	14	4	3	0.20	
		2	4	0	45	11.25	48
	Over 8	1	14	4	3	0.20	
		2	4	0	60	15.00	63
18	$1/2 \ldots \ldots$	1	18	4	3	0.20	
		2	4	0	4	1.00	7
	1	1	18	4	3	0.20	
		2	4	0	4	1.00	7
	1-1/2	1	18	4	3	0.20	
		2	4	0	4	1.00	7
	2	1	18	4	3	0.20	15
		2	4	0	5	1.25	8
	3	1	18	4	3	0.20	
		2	4	0	8	2.00	11
	4	1	18	4	3	0.20	
		2	4	0	14	3.50	17
	5	1	18	4	3	0.20	
		2	4	0	45	11.25	48
	6	1	18	4	3	0.20	
	5-1	2	4	0	60	15.00	63
	7	1	18	4	3	0.20	
		2	4	0	60	15.00	63
	8	1	18	4	3	0.20	
		2	4	0	70	17.50	73
	Over 8	1	18	4	3	0.20	.=
		2	4	0	84	21.00	87
20	1/2	1	20	4	3	0.20	_
	-	2	4	0	4	1.00	7
	1	1	20	4	3	0.20	-
	1.1/0	2	4	0	4	1.00	7
	1-1/2	1	20	4	3	0.20	^
	2	2	4	0	5	1.25	8
	2	1	20	4	3	0.20	
		2	4	0	12	3.00	15

	Working Period Hours	Decompression Data								
Working Chamber Pressure p. s. i. g.		Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes			
20	3	1	20	4	3	0.20				
		2	4	0	12	3.00	15			
	4	1	20	4	3	0.20				
		2	4	0	40	10.00	43			
	5	1	20	4	3	0.20				
		2	4	0	60	15.00	63			
	6	1	20	4	3	0.20				
		2	4	0	70	17.50	73			
	7	1	20	4	3	0.20				
		2	4	0	80	20.00	83			
	8	1	20	4	3	0.20				
	· · · · · · · · · · · · · · · · · · ·	$ar{2}$	4	0	100	25.00	103			
	Over 8	1	20	4	3	0.20				
	0,010,111	f 2	4	0	110	27.50	113			
22	1/2	1	22	6	3	0.20				
22	1,2	$\hat{2}$	6	Õ	6	1.00	9			
	1	1	22	6	3	0.20				
	1	2	6	0	6	1.00	9			
	1-1/2	1	22	6	3	0.20	-			
	1-1/2	$\overset{1}{2}$	6	0	13	2.20	16			
	2	1	22	6	3	0.20	10			
	2	2	6	0	21	3.50	24			
	3	1	22	6	3	0.20	21			
	0	$\overset{1}{2}$	6	0	35	5.85	38			
	4	1	22	6	3	0.20	90			
	4	$\overset{1}{2}$	6	0	65	10.83	68			
	5	1	22	6	3	0.20	00			
	9	2	6	0	90	15.00	93			
	6	2 1	22	6	3	0.20	อบ			
	σ	$\frac{1}{2}$	22 6	0	100	16.67	103			
	7	1	22	6	3	0.20	100			
		_					113			
	0	2	6	$0 \\ 6$	110 3	$\begin{array}{c} 18.35 \\ 0.20 \end{array}$	110			
	8	1	22		125	20.80	128			
	0	2	6	0	125 3	0.20	120			
	Over 8	1	22	6						
	1/0	2	6	0	130	21.70				
$24 \dots$	$1/2 \ldots \ldots$	1	24	8	3	0.20				
		2	8	4	4	1.00	11			
		3	4	0	4	1.00	11			
	1	1	24	8	3	0.20				
		2	8	4	4	1.00	10			
		3	4	0	5	1.25	12			
	1-1/2	1	24	8	3	0.20				
		2	8	4	4	1.00	28			
		3	4	0	16	4.00	23			

		Decompression Data								
Working Chamber Pressure p. s. i. g.	Working Period Hours	Stage No.	Press Reduce p. s. i	ction	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Decompress			
24	2	1	24	8	3	0.20				
21	2	2	8	4	4	1.00				
		3	4	0	20	5.00	27			
	3	1	24	8	3	0.20	2.			
	0	2	8	4	4	1.00				
		3	4	0	45	11.25	52			
	4	1	24	8	3	0.20	02			
	T	2	8	4	4	1.00				
		3	4	0	85	21.25	92			
	5	1	24	8	3	0.20	32			
	0	2	8	4	4	1.00				
		3	4	0	110	27.50	117			
	6	1	24	8	3	0.20	111			
	0	$\overset{1}{2}$	8	4	4	1.00				
		3	4	0	115	28.80	122			
	7	3 1	2 4	8	3	0.20	122			
	1	2	24 8	4	ა 4					
			_		_	1.00	107			
	0	3	4	0	120	30.00	127			
	8	1	24	8	3	0.20				
		2	8	4	4	1.00	105			
	0 0	3	4	0	130	32.50	137			
	Over 8	1	24	8	3	0.20				
		2	8	4	8	2.00	4.54			
24	1 (0	3	4	0	140	35.00	151			
26	$1/2 \ldots$	1	26	10	3	0.20				
		2	10	4	6	1.00				
	_	3	4	0	4	1.00	13			
	1	1	26	10	3	0.20				
		2	10	4	6	1.00				
		3	4	0	5	1.25	14			
	1-1/2	1	26	10	3	0.20				
		2	10	4	6	1.00				
		3	4	0	20	5.00	29			
	2	1	26	10	3	0.20				
		2	10	4	6	1.00				
		3	4	0	25	6.25	34			
	3	1	26	10	3	0.20				
		2	10	4	6	1.00				
		3	4	0	60	15.00	69			
	4	1	26	10	3	0.20				
		2	10	4	6	1.00				
		3	4	0	95	23.75	104			
	5	1	26	10	3	0.20				
		2	10	4	8	1.33				
		3	4	0	115	28.80	126			

Working Chamber Pressure		Period		Decompression Data									
2	Chamber Pressure		_	Reduc p. s. i	tion . g.	- Stage	Reduction Rate	Decompress					
2	26	6	1	26	10	3	0.20						
7	20	0											
7								141					
2		7			10								
8						9							
8					0	130		142					
2 10 4 9 1.50 142 Over 8 1 26 10 3 0.20 142 2 10 4 30 5.00 163 2 10 4 30 5.00 163 2 10 4 30 5.00 163 2 10 4 30 5.00 163 2 12 4 8 1.00 15 1 28 12 3 0.20 15 1 1 28 12 3 0.20 23 1 1 28 12 3 0.20 23 1-1/2 1 28 12 3 0.20 23 1-1/2 1 28 12 3 0.20 23 1-1/2 1 28 12 3 0.20 23 1-1/2 1 28 12 3 0.20 23 1-1/2 1 28 12 3 0.		8		_	_								
Over 8 1 26 10 3 0.20 2 10 4 30 5.00 3 4 0 130 32.50 163 28 1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 12 3.00 23 1 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 12 3.00 23 1 -1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 12 3.00 23 1 -1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 12 3.00 23 1 -1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 12 3.00 43 2 12 4 8 1.00 3 4 0 12 3.00 41 2 12 4 8 1.00 3 4 0 30 7.50 31 2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 30 7.50 41 3 1 28 12 3 0.20 2 12 4 10 1.25 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 10 1.25 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 14 1.75 3 4 0 10 27.50 127 5 1 28 12 3 0.20 2 12 4 14 1.75 3 4 0 110 27.50 127 5 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 143 6 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 143 6 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 143 6 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 32.50 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 32.50 153 8 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 32 4.00 3 32.50 165 Over 8 1 28 12 3 0.20		0				_							
Over 8 1 26 10 3 0.20 2 10 4 30 5.00 3 4 0 130 32.50 163 28 1/2 1 28 12 3 0.20 2 12 4 8 1.00 15 1 1 1 28 12 3 0.20 2 12 4 8 1.00 15 1 1 1 28 12 3 0.20 2 12 4 8 1.00 2 3 4 0 12 3.00 23 1-1/2 1 28 12 3 0.20 2 12 4 8 1.00 31 2 12 4 8 1.00 31 2 12 4 8 1.00 31 2 12 4 8 1.00 31 2 12 4 8 1.00 <td></td> <td></td> <td></td> <td></td> <td></td> <td>=</td> <td></td> <td>142</td>						=		142					
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		Over 8		-									
28 1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 4 1.00 15 1 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 1 1.00 15 1 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 12 3.00 23 1-1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 20 5.00 31 2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 30 7.50 41 3 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 30 7.50 41 3 1 28 12 3 0.20 2 12 4 10 1.25 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 10 1.25 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 14 175 3 4 0 110 27.50 127 5 1 28 12 3 0.20 2 12 4 14 14 1.75 3 4 0 110 27.50 127 5 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 143 6 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 143 6 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 32 4.00 3 4 0 130 32.50 165 Over 8 1 28 12 3 0.20		Over U											
28 1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 4 1.00 15 1 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 12 3.00 23 1-1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 20 5.00 31 2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 20 5.00 31 2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 30 7.50 41 3 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 30 7.50 41 3 1 28 12 3 0.20 2 12 4 10 1.25 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 10 1.25 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 14 1.75 3 4 0 110 27.50 127 5 1 28 12 3 0.20 2 12 4 14 1.75 3 4 0 110 27.50 127 5 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 143 6 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 30 0.20 2 12 4 30 0.20 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 30 0.20 3 4 0 130 32.50 153 8 1 28 12 3 0.20 2 12 4 32 4.00 3 4 0 130 32.50 165 Over 8 1 28 12 3 0.20								163					
2 12 4 8 1.00 3 4 0 4 1.00 15 1	90	1/9		_	-			100					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	40	1/2				=							
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					_			15					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		1		_	_	_		10					
1-1/2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 20 5.00 31 2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 30 7.50 41 3 1 28 12 3 0.20 2 12 4 10 1.25 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 14 1.75 3 4 0 110 27.50 127 5 1 28 12 3 0.20 2 12 4 2 0 2.50 3 4 0 130 32.50 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 165 0 0ver 8 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 165 0 0ver 8 1 28 12 3 0.20		1											
$\begin{array}{cccccccccccccccccccccccccccccccccccc$								99					
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		1 1/0		_				20					
3 4 0 20 5.00 31 2 1 28 12 3 0.20 2 12 4 8 1.00 3 4 0 30 7.50 41 3 4 0 30 7.50 41 3 4 0 30 7.50 41 3 4 0 85 21.20 98 4 1 28 12 3 0.20 2 12 4 14 1.75 3 4 0 110 27.50 127 5 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 30.00 143 6 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 130 32.50 153 7 1 28 12 <td></td> <td>1-1/4</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>		1-1/4											
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					_			91					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		0		-	-			31					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		2											
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					_			44					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		0		-	-			41					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		3											
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					_			00					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					-			98					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		4		-									
$\begin{array}{cccccccccccccccccccccccccccccccccccc$								107					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		-						127					
3 4 0 120 30.00 143 6		5											
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					_			4.40					
2 12 4 20 2.50 3 4 0 130 32.50 153 7 1 28 12 3 0.20 2 12 4 20 2.50 3 4 0 120 32.50 153 8 1 28 12 3 0.20 2 12 4 32 4.00 2 12 4 32 4.00 3 4 0 130 32.50 165 Over 8 1 28 12 3 0.20 2 12 4 50 6.25								143					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		6											
$\begin{array}{cccccccccccccccccccccccccccccccccccc$								4 50					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		_						153					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		7											
$\begin{array}{cccccccccccccccccccccccccccccccccccc$													
$\begin{array}{cccccccccccccccccccccccccccccccccccc$								153					
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		8											
Over $8 \dots$ 1 28 12 3 0.20 2 12 4 50 6.25													
2 12 4 50 6.25								165					
		Over 8											
3 4 0 130 32.50 183													
			3	4	0	130	32.50	183					

	Working Period Hours	Decompression Data								
Working Chamber Pressure p. s. i. g.		Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes			
30	1/2	1	30	14	3	0.20				
30	1/2	2	14	4	10	1.00				
		3	4	0	4	1.00	17			
	1	1	30	14	3	0.20	_,			
	1	$\overset{1}{2}$	14	4	10	1.00				
		3	4	0	15	3.75	28			
	1-1/2	1	30	14	3	0.20				
	1-1/2	2	14	4	10	1.00				
		3	4	0	25	6.25	38			
	2	1	30	14	3	0.20	00			
	2	$\overset{1}{2}$	14	4	14	1.40				
		3	4	0	45	11.25	62			
	9	1	30	14	3	0.20	02			
	3	$\overset{1}{2}$	30 14	4	17	1.70				
		3	4	0	85	21.20	105			
	4			14	3	0.20	100			
	4	1	30			3.00				
		2	14	4	30		143			
	-	3	4	0	110	27.50	140			
	5	1	30	14	3	0.20				
		2	14	4	35	3.50	1.05			
	_	3	4	0	130	32.50	165			
	6	1	30	14	3	0.20				
		2	14	4	35	3.50	4.00			
		3	4	0	130	32.50	168			
	7	1	30	14	3	0.20				
		2	14	4	45	4.50				
		3	4	0	130	32.50	178			
	8	1	30	14	3	0.20				
		2	14	4	55	5.50				
		3	4	0	130	32.50	188			
	Over 8	1	30	14	3	0.20				
		2	14	4	71	7.10				
		3	4	0	130	32.50	204			
32	$1/2 \ldots \ldots$	1	32	16	3	0.20				
		2	16	4	12	1.00				
		3	4	0	4	1.00	19			
	1	1	32	16	3	0.20				
		2	16	4	12	1.00				
		3	4	0	20	5.00	35			
	1-1/2	1	32	16	3	0.20				
		2	16	4	15	1.25				
		3	4	0	25	6.25	43			
	2	1	32	16	3	0.20				
		2	16	4	22	1.83				
		3	4	0	60	15.00	85			

Working Pressure Reduction Time In Reduction Pressure Poriod Stage P. s. i. g. Stage Rate	
Pressure Period Stage P. S. I. g. Stage Rate p. s. i. g. Hours No. From To Minutes Min/Pound	Decompress d Minutes
32 3 1 32 16 3 0.20	
2 16 4 28 2.33	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	126
$4 \dots 1 32 16 3 0.20$	
2 16 4 40 3.33	
3 4 0 120 30.00	163
$5 ext{.} ext{.} ext{.} ext{1} ext{32} ext{16} ext{3} ext{0.20}$	
2 16 4 45 3.75	
$3 \qquad 4 \qquad 0 \qquad 130 \qquad 32.50$	178
$6 \dots 1 32 16 3 0.20$	
2 16 4 60 5.00	
$3 \qquad 4 \qquad 0 \qquad 130 \qquad 32.50$	193
7 1 32 16 3 0.20	
2 16 4 70 5.83	
3 4 0 130 32.50	203
$8 ext{.} ext{.} ext{.} ext{1} ext{32} ext{16} ext{3} ext{0.20}$	
2 16 4 80 6.67	
3 4 0 130 32.50	213
Over 8 1 32 16 3 0.20	
2 16 4 98 7.75	
3 4 0 130 32.50	226
$34 \dots 1/2 \dots 1$ $34 18 3 0.20$	
2 18 4 14 1.00	
3 4 0 4 1.00	21
1 1 34 18 3 0.20	
2 18 4 14 1.00	
$3 \qquad 4 \qquad 0 \qquad 22 \qquad 5.50$	39
$1-1/2 \ldots 1 \qquad 34 \qquad 18 \qquad 3 \qquad 0.20$	
2 18 4 25 1.80	
3 4 0 30 7.50	58
2 1 34 18 3 0.20	
$2 \qquad 18 \qquad 4 \qquad \qquad 35 \qquad \qquad 2.50$	
3 4 0 60 15.00	98
3 1 34 18 3 0.20	
2 18 4 43 3.10	
$3 \qquad 4 \qquad 0 \qquad 105 \qquad 26.25$	151
4 1 34 18 3 0.20	
2 18 4 55 3.93	
3 4 0 120 30.00	178
$5 \dots 1 34 18 3 0.20$	
2 18 4 62 4.43	
$3 \qquad 4 \qquad 0 \qquad 130 \qquad 32.50$	195

		Decompression Data									
Working Chamber Pressure p. s. i. g.	Working Period Hours	Stage No.	Press Reduce p. s. i	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Decompress				
34	6	1	34	18	3	0.20					
•		2	18	4	85	6.07					
		3	4	0	130	32.50	218				
	7	1	$3\overline{4}$	18	3	0.20	210				
		$\overline{2}$	18	4	90	6.43					
		3	4	0	130	32.50	223				
	8	1	34	18	3	0.20					
		2	18	4	100	7.15					
		3	4	ō	130	32.50	233				
	Over 8	1	$3\overline{4}$	18	3	0.20	200				
	0.010	2	18	4	115	8.23					
		3	4	0	130	32.50	248				
36	1/2	1	36	20	3	0.20	240				
90	1/2	2	20	4	16	1.00					
		3	4	0	5	1.25	24				
	1	1	36	20	3	0.20	24				
	1	2	20	4	16	1.00					
		3	4	0	25	6.25	44				
	1-1/2	1	36	20	3	0.20	44				
	1-1/2	2	20	4	30	1.88					
		3	4	0	30 30	7.50	63				
	2	3 1	36	20	30 3		00				
	4	$\overset{1}{2}$	20	4		0.20					
		3	4	0	40 70	2.50	110				
	3	1	36	20	3	$\begin{array}{c} 17.50 \\ 0.20 \end{array}$	113				
	J	$\overset{1}{2}$	20	4	52						
		3	20 4			3.25	150				
	4	3 1	-	0	$\frac{115}{3}$	28.75	170				
	4	$\overset{1}{2}$	36	$\frac{20}{4}$		0.20					
		3	$\begin{array}{c} 20 \\ 4 \end{array}$	0	65	4.06	100				
	5	3 1			130	32.50	198				
	ð	2	36	20	3	0.20					
		_	20	4	90	5.63	222				
	c	3	4	0	130	32.50	223				
	6	1	36	20	3	0.20					
		2	20	4	100	6.25	200				
	-	3	4	0	130	32.50	233				
	7	1	36	20	3	0.20					
		2	20	4	110	6.88	2.5				
	0	3	4	0	130	32.50	243				
	8	1	36	20	3	0.20					
		2	20	4	120	7.50					
	0 -	3	4	0	130	32.50	253				
	Over 8	1	36	20	3	0.20					
		2	20	4	140	8.75	2010-202				
		3	4	0	130	32.50	273				

		Decompression Data								
Working Chamber Pressure p. s. i. g.	Working Period Hours	Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Decompress			
38	1/2	1	38	22	3	0.20				
00		2	22	6	16	1.00				
		3	6	0	9	1.50	28			
	1	1	38	22	3	0.20				
		2	22	6	16	1.00				
		3	6	0	30	5.00	49			
	1-1/2	1	38	22	3	0.20				
		2	22	6	20	1.25				
		3	6	0	50	8.34	73			
	2	1	38	22	3	0.20				
		2	22	6	30	1.88				
		3	6	0	95	15.83	128			
	3	í	38	22	3	0.20				
		2	22	6	35	2.19				
		3	6	0	140	23.35	178			
	4	1	38	22	3	0.20				
	2111111111	2	22	6	50	3.12				
		3	6	0	150	25.00	203			
	5	1	38	22	3	0.20				
		2	22	6	55	3.44				
		3	6	0	165	27.50	223			
	6	1	38	22	3	0.20				
		2	22	6	70	4.38				
		3	6	0	165	27.50	238			
	7	1	38	22	3	0.20				
		2	22	6	85	5.32				
		3	6	0	165	27.50	253			
	8	1	38	22	3	0.20				
		2	22	6	95	5.93				
		3	6	0	165	27.50	263			
	Over 8	1	38	22	3	0.20				
	0,020	2	22	6	110	6.88				
		3	6	0	165	27.50	278			
40	1/2	1	40	24	3	0.20				
10		$\overline{2}$	24	8	16	1.00				
		3	8	4	4	1.00				
		4	4	0	8	2.00	31			
	1	1	40	24	3	0.20				
		2	24	8	16	1.00				
		3	8	4	5	1.25				
		4	4	0	25	6.25	49			
	1-1/2	1	40	24	3	0.20	~~			
		2	24	8	16	1.00				
		3	8	4	20	5.00				

		Decompression Data								
Working Chamber Pressure p. s. i. g.	Working Period Hours	Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes			
40	2	1	40	24	3	0.20				
40	4	2	24	8	25	1.56				
		3	8	4	20	5.00				
		4	4	o	95	23.75	143			
	3	1	40	24	3	0.20				
		2	24	8	30	1.88				
		3	8	4	30	7.50				
		4	4	ō	120	30.00	183			
	4	1	40	24	3	0.20				
		$ar{2}$	24	8	45	2.81				
		3	8	4	35	8.75				
		4	4	0	130	32.50	213			
	5	1	40	24	3	0.20				
		2	24	8	47	2.94				
		3	8	4	53	13.25				
		4	4	0	130	32.50	233			
	6	1	40	24	3	0.20				
		2	24	8	55	3.44				
		3	8	4	60	15.00				
		4	4	0	130	32.50	248			
	7	1	40	24	3	0.20				
		2	24	8	65	4.06				
		3	8	4	60	15.00				
		4	4	0	130	32.50	258			
	8	1	40	24	3	0.20				
		2	24	8	75	4.70				
		3	8	4	60	15.00				
		4	4	0	130	32.50	268			
	Over 8	1	40	24	3	0.20				
		2	24	8	95	5.93				
		3	8	4	60	15.00				
		4	4	0	130	32.50	288			
42	$1/2 \ldots \ldots$	1	42	26	3	0.20				
		2	26	10	16	1.00				
		3	10	4	6	1.00				
		4	4	0	12	3.00	37			
	1	1	42	26	3	0.20				
		2	26	10	16	1.00				
		3	10	4	12	2.00				
		4	4	0	25	6.25	56			
	1- $1/2$	1	42	26	3	0.20				
		2	26	10	16	1.00				
		3	10	4	23	3.83				
		4	4	0	60	15.00	102			

Working Chamber Pressure p. s. i. g.	Working Period Hours	Decompression Data							
		Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes		
42	2	1	42	26	3	0.20			
42	2	2	26	10	16	1.00			
		3	10	4	30	5.00			
		4	4	0	95	23.75	144		
	3	1	42	26	3	0.20			
	0	2	26	10	16	1.00			
		3	10	4	50	8.34			
		4	4	0	120	30.00	189		
	4	1	42	26	3	0.20			
	*************	2	26	10	17	1.06			
		3	10	4	65	10.83			
		4	4	0	130	32.50	215		
	5	1	42	26	3	0.20			
	311111111	2	26	10	27	1.69			
		3	10	4	85	14.18			
		4	4	0	130	32.50	245		
	6	1	42	26	3	0.20			
	••••	2	26	10	27	1.69			
		3	10	4	100	16.67			
		4	4	0	130	32.50	260		
	7	1	42	26	3	0.20			
		$ar{f 2}$	26	10	30	1.88			
		3	10	4	100	16.67			
		4	4	0	130	32.50	263		
	8	1	42	26	3	0.20			
	0	$\overline{2}$	26	10	35	2.19			
		3	10	4	100	16.67			
		4	4	0	130	32.50	268		
	Over 8	1	42	26	3	0.20			
	• ,	2	26	10	60	3.75			
		3	10	4	100	16.67			
		4	4	0	130	32.50	293		
44	$1/2 \dots$	1	44	28	3	0.20			
		2	28	12	16	1.00			
		3	12	4	8	1.00			
		4	4	0	16	4.00	43		
	1	1	44	28	3	0.20			
		2	28	12	16	1.00			
		3	12	4	20	2.50			
		4	4	0	25	6.25	64		
	1-1/2	1	44	28	3	0.20			
	,	2	28	12	16	1.00			
		3	12	4	27	3.38			
		4	4	0	72	18.00	118		

Working Chamber Pressure p. s. i. g.	Working Period Hours	Decompression Data							
		Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes		
44	2	1	44	28	3	0.20			
		2	28	12	16	1.00			
		3	12	4	40	5.00			
		4	4	0	95	23.75	154		
	3	1	44	28	3	0.20			
	3	2	28	12	16	1.00			
		3	12	4	60	7.50			
		4	4	0	120	30.00	199		
	4	1	44	28	3	0.20	100		
	4	$\overset{1}{2}$	28	12	16	1.00			
		3	12	4	85	10.62			
		3 4	4	0	130	32.50	234		
	-	1			3	0.20	204		
	5		44	28					
		2	28	12	16	1.00			
		3	12	4	105	13.13	054		
		4	4	0	130	32.50	254		
	6	1	44	28	3	0.20			
		2	28	12	16	1.00			
		3	12	4	115	14.38			
		4	4	0	130	32.50	264		
	7	1	44	28	3	0.20			
		2	28	12	16	1.00			
		3	12	4	120	15.00			
		4	4	0	130	32.50	269		
	8	1	44	28	3	0.20			
		2	28	12	16	1.00			
		3	12	4	120	15.00			
		4	4	0	130	32.50	269		
	Over 8	1	44	28	3	0.20			
		2	28	12	40	2.50			
		3	12	4	120	15.00			
		4	4	0	130	32.50	293		
46	1/2	1	46	30	3	0.20			
10		$ar{2}$	30	14	16	1.00			
		3	14	4	10	1.00			
		4	4	0	15	3.75	44		
	1	1	46	30	3	0.20	••		
	1	2	30	14	16	1.00			
		3	30 14	4	25	2.50			
							74		
	1.1/0	4	4	0	30	7.50	14		
	1-1/2	1	46	30	3	0.20			
		2	30	14	16	1.00			
		3	14	4	35	3.50	100		
		4	4	0	85	21.20	139		

Working Chamber Pressure p. s. i. g.	Working Period Hours	Decompression Data							
		Stage No.	Press Reduc p. s. i From	tion	Time In Stage Minutes	Pressure Reduction Rate Min/Pound	Total Time Decompress Minutes		
	2	1	46	30	3	0.20			
46	2	$\overset{1}{2}$	30	14	16	1.00			
		3	14	4	47	4.70			
		4	4	0	105	26.25	171		
	3	1	46	30	3	0.20	111		
	9	$\overset{1}{2}$	30	14	16	1.00			
		3	14	4	65	6.50			
		4	4	0	130	32.50	214		
	4	1	46	30	3	0.20	5 13		
	4	2	30	14	16	1.00			
		3	14	4	95	9.50			
		4	4	0	130	32.50	244		
	5	1	46	30	3	0.20	233		
	9	2	30	14	16	1.00			
		3	30 14	4	120	12.00			
		3 4	4	0	130	32.50	269		
	C	1			3	0.20	209		
	6		46	30		1.00			
		2	30	14	16				
		3	14	4	125	12.50	974		
	_	4	4	0	130	32.50	274		
	7	1	46	30	3	0.20			
		2	30	14	16	1.00			
		3	14	4	140	14.00	200		
	_	4	4	0	130	32.50	289		
	8	1	46	30	3	0.20			
		2	30	14	16	1.00			
		3	14	4	150	15.00	200		
		4	4	0	130	32.50	299		
	Over 8	1	46	30	3	0.20			
		2	30	14	25	1.56			
		3	14	4	160	16.00	0.40		
		4	4	0	130	32.50	318		
48	$1/2 \ldots \ldots$	1	48	32	3	0.20			
		2	32	16	16	1.00			
		3	16	4	12	1.00			
		4	4	0	20	5.00	51		
	1	1	48	32	3	0.20			
		2	32	16	16	1.00			
		3	16	4	35	2.92			
		4	4	0	35	8.75	89		
	1-1/2	1	48	32	3	0.20			
		2	32	16	16	1.00			
		3	16	4	45	3.75			
		4	4	0	80	20.00	144		

Working Chamber Pressure p. s. i. g.	Working Period Hours	Decompression Data							
		Stage No.	Pressure Reduction p. s. i. g.		Time In Stage	Pressure Reduction Rate	Total Time Decompress		
			From	To	Minutes	Min/Pound	Minutes		
50	3	1	50	34	3	0.20			
		2	34	18	16	1.00			
		3	18	4	100	7.15			
		4	4	0	130	32.50	249		
	4	1	50	34	3	0.20			
		2	34	18	16	1.00			
		3	18	4	130	8.58			
		4	4	0	130	32.50	279		
	5	1	50	34	3	0.20			
		2	34	18	16	1.00			
		3	18	4	160	11.42			
		4	4	0	130	32.50	309		
	6	1	50	34	3	0.20			
		2	34	18	16	1.00			
		3	18	4	180	12.85			
		4	4	0	130	32.50	329		